"BENIGN" Fe EDTA

30 g Ferric Sulfate

30 g di-Sodium EDTA

30 g Potassium Bromide

10 ml Sulfuric Acid (Conc.)

One litre water

or

30 g Ferric Sodium EDTA

30 g Potassium Bromide

30 g Sodium Bisulfate

One litre water

Bleaching time: One and a half times the time it takes to clear.

Temperature: 20C Agitation: Intermittent

One of the best "Cures for PBQ". Less hazardous to work with than the dreaded PBQ. Either version of the recipe gives the same result, the choice depending on the availibility of the ingredients. Check market prices for the Ferric Sodium EDTA, it can be less expensive to make it in solution by combining Ferric Sulfate with di-Sodium EDTA. Can use Sulfuric Acid or Sodium Bisulfate in either recipe as a buffer.

<u>Shelf life:</u> Leaving the solution exposed to air (uncovered tray) will extend the lifetime of the oxidizer. It has run its useful course when it takes very long to completely clear, like over 5 minutes.

PYROCHROME BLEACH ('CHROME BLEACH)

4 g Potassium Dichromate 4mL Sulfuric Acid (or 12 g Sodium Bisulfate) One litre water

Bleaching time: Time it takes to clear plus 15 seconds, not to exceed 2 minutes.

Temperature: 20C Agitation: Constant

Distilled water is recommended otherwise white scum may collect in the emulsion. First hologram in the bath may take a long time to clear. When clearing time exceeds two minutes the bath is becoming saturated with silver salts and needs to be replaced. Hanging the plate vertically in a tank or with emulsion side down in a tray during bleaching speeds the exit of the soluble silver salts from the emulsion.

<u>Shelf life:</u> This solution stores indefinitely, but should be dumped when it takes longer than a couple of minutes to clear. Ilford SP679C is a packaged, concentrated version of this bleach.

CWPBQ2

15 q Citric Acid

50 g Potassium Bromide

2 g p-Benzoquinone (PBQ) added just before use.

One litre water

Bleaching time: One and a half times the time it takes to clear.

Temperature: 20C Agitation: Intermittent

Introduced with CWC2 developer. If you do not have good ventilation or a respirator, use one of the other rehalogenating formulas as the PBQ has a rather pungent odor. But if you take the proper precautions you will be rewarded.

<u>Primary recommendation</u> for bleaching the discontinued Agfa Holotest 8E56HD and 8E75HD films and plates. as there is no emulsion shrinkage, thanks to the tanning effect of the PBQ. Works well on Slavich PFG-01 plates and Fuji films. Also useful for processing Bulgarian Academy of Sciences HP-490 Holographic plates.

<u>Shelf life:</u> The acidified salt solution alone will last indefinitely; with PBQ added the bleach will need to be discarded at the end of the day. Keeping a lid on the developing tank or tray will extend the working life.

PYROCHROME BLEACH ('CHROME BLEACH)

4 g Potassium Dichromate

4mL Sulfuric Acid (or 12 g Sodium Bisulfate)

One litre water

Bleaching time: Time it takes to clear plus 15 seconds, not to exceed 2 minutes.

Temperature: 20C Agitation: Constant

Distilled water is recommended otherwise white scum may collect in the emulsion. First hologram in the bath may take a long time to clear. When clearing time exceeds two minutes the bath is becoming saturated with silver salts and needs to be replaced. Hanging the plate vertically in a tank or with emulsion side down in a tray during bleaching speeds the exit of the soluble silver salts from the emulsion.

<u>Shelf life:</u> This solution stores indefinitely, but should be dumped when it takes longer than a couple of minutes to clear. Ilford SP679C is a packaged, concentrated version of this bleach.

ORIGINAL FERRIC NITRATE FORMULA

20 g Glycerol 500 ml Deionized Water 500 ml Isopropyl Alcohol 300 mg Phenosafranine 150 g Ferric Nitrate 33 g Potassium Bromide One litre water

Dilute 1 to 4 with water before use.

Bleaching time: One and a half times the time it takes to clear.

<u>Temperature:</u> 20C <u>Agitation:</u> Intermittent

For rehalogenation after fixing. Hans Bjelkhagen prefers this over the simpler GP 431 formulation for pulsed masters developed in Neofin Blau diluted 1:1.

Shelf life: This stock solution lasts indefinitely, working solution about one week.

GP 431

300 mg Phenosafranine 150 g Ferric Nitrate 33 g Potassium Bromide One litre water

Dilute 1 to 4 with water before use.

Bleaching time: One and a half times the time it takes to clear.

Temperature: 20C Agitation: Intermittent

For rehalogenation after fixing. Hans Bjelkhagen prefers this over the simpler GP 431 formulation for pulsed masters developed in Neofin Blau diluted 1:1.

Shelf life: This stock solution lasts indefinitely, working solution about one week.

GP 432

50 g Potassium Bromide

1.5 g Boric Acid

2 g p-Benzoquinone added just before use.

One litre water

Bleaching time: One and a half times the time it takes to clear.

Temperature: 20C Agitation: Intermittent

<u>Shelf life:</u> Not long with the PBQ added. This bleach never seemed to work for me, on Agfa Holotest 8E75HD. But it works quite well on Agfa Holotest 8E56HD. Go figure.

GP 433

30 g Potassium Iodide

3 g Boric Acid

2 g p-Benzoquinone added just before use.

One litre water

Bleaching time: One and a half times the time it takes to clear.

<u>Temperature:</u> 20C <u>Agitation:</u> Intermittent

Shelf life: Probably not too long after the PBQ is added.

This bleach is supposed to upshift the replay color to longer wavelength, although I've never seen it work. Another one not to bother with in my book.

ILFORD EDTA

100 g Ferric Sodium-EDTA10 g Potassium BromideOne litre water

<u>Bleaching time:</u> A bleach that does not seem to clear the plate at all. Don't even bother. It seems that they left out the necessary acid.

PYROCHROME BLEACH ('CHROME BLEACH)

4 g Potassium Dichromate 4mL Sulfuric Acid (or 12 g Sodium Bisulfate) One litre water

Bleaching time: Time it takes to clear plus 15 seconds, not to exceed 2 minutes.

Temperature: 20C Agitation: Constant

Distilled water is recommended otherwise white scum may collect in the emulsion. First hologram in the bath may take a long time to clear. When clearing time exceeds two minutes the bath is becoming saturated with silver salts and needs to be replaced. Hanging the plate vertically in a tank or with emulsion side down in a tray during bleaching speeds the exit of the soluble silver salts from the emulsion.

<u>Shelf life:</u> This solution stores indefinitely, but should be dumped when it takes longer than a couple of minutes to clear. Ilford SP679C is a packaged, concentrated version of this bleach.

PHOTOGRAPHERS' FORMULARY JD-3 KIT BLEACH

17 g Copper Sulfate2 g Succinic Acid55 g Potassium BromideOne litre water

Bleaching time: One and a half times the time it takes to clear.

Temperature: 20C Agitation: Intermittent

A diluted version of Jeff Blyth's original Copper Sulfate Bleach. Succinic Acid is a dry powder to save on hazardous shipping charges of liquid acetic acid.

<u>Shelf life:</u> Pleasant blue-green color when mixed, dirty green when exhausted. Not prone to oxidation like PBQ.

PHOTOGRAPHERS' FORMULARY JD-4 KIT BLEACH

35 g Copper Sulfate 5 g Sodium Bisulfate 100 g Potassium Bromide One litre water

Bleaching time: One and a half times the time it takes to clear.

<u>Temperature:</u> 20C <u>Agitation:</u> Intermittent

More or less the same as the original Jeff Blyth's original Copper Sulfate Bleach, again subbing a dry powder to save on hazardous shipping charges of liquid acetic acid.

<u>Shelf life:</u> Pleasant blue-green color when mixed, dirty green when exhausted. Not prone to oxidation like PBO.

JEFF BLYTH'S COPPER SULFATE

35 g Copper Sulfate10 ml Acetic Acid110 g Potassium BromideOne litre water

Bleaching time: One and a half times the time it takes to clear.

<u>Temperature:</u> 20C <u>Agitation:</u> Intermittent

One of the best "Cures for PBQ". Identical results to the PBQ, less costly than Fe EDTA. Unfortunately the original article did not disclose the strength of the Acetic Acid, whether it should be Glacial or 28%. It seems to work fine with the 28%.

<u>Shelf life:</u> Pleasant blue-green color when mixed, dirty green when exhausted. Not prone to oxidation like PBQ.

KODAK R-9

9.5 g Potassium Dichromate 8 mL Sulfuric Acid (or 24 g Sodium Bisulfate) One litre water

Bleaching time: Time it takes to clear plus 15 seconds, not to exceed 2 minutes.

Temperature: 20C Agitation: Constant

Distilled water is recommended otherwise white scum may collect in the emulsion. First hologram in the bath may take a long time to clear. When clearing time exceeds two minutes the bath is becoming saturated with silver salts and needs to be replaced. Hanging the plate vertically in a tank or with emulsion side down in a tray during bleaching speeds the exit of the soluble silver salts from the emulsion.

This was Kodak's bleach for reversal processing of direct positive black and white transparency or movie films.

<u>Shelf life:</u> This solution stores indefinitely, should be dumped when it takes longer than a couple of minutes to clear.

KODAK R-10 BLEACH

Part A:

20 g Ammonium Dichromate

14 mL Sulfuric Acid (or 42 g Sodium Bisulfate)

One litre water

Part B:

45 g Sodium Chloride

One litre water

Mix 1 part Solution A with 1 Part Solution B with 10 parts water before use.

Bleaching time: Time it takes to clear plus 15 seconds, not to exceed 2 minutes.

Temperature: 20C Agitation: Constant

Was used in the dawning of the age of wavefront reconstruction, see sources below, hardly ever used nowadays, but a <u>bleach attributed to Dr. Tung Jeong</u> is a variation of it, and one fo my go-to bleaches for either exact laser wavelength reconstruction of refelction holograms, or to generate surface relief effects.

<u>Shelf life:</u> This solution stores indefinitely, but should be dumped when it takes longer than a couple of minutes to clear.

KODAK S-13 STAIN REMOVER

Part A:

2.5 g Potassium Permanganate8 mL Sulfuric Acid or 24 g Sodium BisulfateOne litre water

Part B:

10 g Sodium Bisulfite

One litre water

Don't mix the two together. Immerse the plate for one minute in Part A, then one minute in Part B, followed by a five to ten minute wash. The sodium bisulfite gives off quite a strong effluvia, respirators mandatory. It will remove the pyrogallol or pyrocatechol stain from holograms, or most any stain in the holographic darkroom's trays.

These baths can also be used as a reversal bleach, but they are temperamental.

Bleaching time: One and a half times the time it takes to clear if used as a reversal bleach.

<u>Temperature:</u> 20C <u>Agitation:</u> Intermittent

Shelf life: This stock solution lasts practically indefinitely.

MERCURIC CHLORIDE

20 g Mercuric Chloride

20 g Potassium Bromide

One litre water

Bleaching time: One and a half times the time it takes to clear.

Temperature: 20C Agitation: Intermittent

Although some people swear by it in a develop-wash-fix-wash-bleach in mercuric chloride-wash-refix-wash-rebleach in the ferricyanide 30-wash-photo-flo regime, it offers no improvement over anything else listed in this formulary. It is poisonous, and permanence of the holograms is questionable

Shelf life: This stock solution lasts practically indefinitely.

"NO PATCHY HAZE" Fe EDTA

12 g Ferric Sulfate

12 g di-Sodium EDTA

30 g Potassium Bromide

50 g Sodium Bisulfate)

One litre water

<u>Bleaching time:</u> To clear plus one minute. (Usually in excess of six minutes!)

Temperature: 20C <u>Agitation:</u> None

A slow, diluted Fe EDTA bleach which eliminates non-uniform scattering patches throughout the emulsion. The key to success is to avoid the urge to agitate, as this one can take up to fifteen minutes to clear a well-exposed plate.

<u>Shelf life:</u> Leaving the solution exposed to air (uncovered tray) will extend the lifetime of the oxidizer. It has run its useful course when it takes very long to completely clear, like over 5 minutes.

PBQ #3

30 g Potassium Iodide

15 g Borax

2 g Potassium Dichromate

2 g p-Benzoquinone added just before use.

One litre water

Bleaching time: One and a half times the time it takes to clear.

Temperature: 20C Agitation: Intermittent

Shelf life: Probably not too long after the PBQ is added.

FERRICYANIDE 30

30 g Potassium Ferricyanide

30 g Potassium Bromide

One litre water

Bleaching time: One and a half times the time it takes to clear.

Temperature: 20C Agitation: Intermittent

For rehalogenation after fixing. The first transmission bleach I was introduced to, however it's best not to bother with because it prints out almost immediately.

Shelf life: This stock solution lasts practically indefinitely.

PYROCHROME BLEACH ('CHROME BLEACH)

4 g Potassium Dichromate

4mL Sulfuric Acid (or 12 g Sodium Bisulfate)

One litre water

Bleaching time: Time it takes to clear plus 15 seconds, not to exceed 2 minutes.

Temperature: 20C Agitation: Constant

Distilled water is recommended otherwise white scum may collect in the emulsion. First hologram in the bath may take a long time to clear. When clearing time exceeds two minutes the bath is becoming saturated with silver salts and needs to be replaced. Hanging the plate vertically in a tank or with emulsion side down in a tray during bleaching speeds the exit of the soluble silver salts from the emulsion.

<u>Shelf life:</u> This solution stores indefinitely, but should be dumped when it takes longer than a couple of minutes to clear. Ilford SP679C is a packaged, concentrated version of this bleach.

PYROCHROME BLEACH ('CHROME BLEACH)

4 g Potassium Dichromate 4mL Sulfuric Acid (or 12 g Sodium Bisulfate) One litre water

Bleaching time: Time it takes to clear plus 15 seconds, not to exceed 2 minutes.

Temperature: 20C Agitation: Constant

Distilled water is recommended otherwise white scum may collect in the emulsion. First hologram in the bath may take a long time to clear. When clearing time exceeds two minutes the bath is becoming saturated with silver salts and needs to be replaced. Hanging the plate vertically in a tank or with emulsion side down in a tray during bleaching speeds the exit of the soluble silver salts from the emulsion.

<u>Shelf life:</u> This solution stores indefinitely, but should be dumped when it takes longer than a couple of minutes to clear. Ilford SP679C is a packaged, concentrated version of this bleach.

TJ's BLEACH

2 g Potassium Dichromate2 mL Sulfuric Acid (or 6 g Sodium Bisulfate)30 g Potassium BromideOne litre water

Bleaching time: One and a half times the time it takes to clear.

<u>Temperature:</u> 20C <u>Agitation:</u> Intermittent

The first bleach that I saw that worked with the Agfa HD series of emulsions when they came out, in conjunction with Kodak D-8 as the developer. It is a bit noisier than current formulations, but just as bright. It is a variation of the Kodak R-10 formula.